



HOW IT WORKS

SPH Bulk Abrasive Blasters

(Pressure Hold - Normally Closed Valves)

ADDING ABRASIVE

Abrasive is added through the 5-Bolt/7-Bolt Closure Assembly at the top of the Abrasive Blaster. When abrasive is added, it flows down through the hole, around the Double Seal Posi Seal Valve (If Equipped), and down to the bottom of the pressure vessel where it will exit through the Metering Valve when blasting is started.

PRESSURIZATION

Before pressurization can take place in a pressure hold system, the Blow-down Valve must be closed, and the 5-Bolt/7-Bolt Closure Assembly must be properly closed according to the procedures described in the "Operating Procedures" section of this manual on blasters not equipped with the Double Seal Posi Seal Valve. Then, when a compressed air source (such as an air-compressor) is connected to the inlet of the Abrasive Blaster and the Inlet Valve is opened, compressed air can flow through the Moisture Separator and into the pressure vessel causing the pressure vessel to fill with compressed air. When the control handle is activated, the Auto Air Valve and Metering Valve open allowing compressed air & abrasive to flow and mix. The mixture of compressed air and abrasive will now exit the Abrasive Blaster through a blast hose and nozzle connected to the coupling on the Metering Valve and blasting begins.

DE-PRESSURIZATION (BLOW-DOWN)

When the control handle is released in a pressure hold (SPH) system, the pressure vessel remains filled with compressed air. The compressed air remaining in the pressure vessel is released when the inlet valve is manually closed and the blow-down valve is manually opened.

